

# Work Order ID 57766

April 14, 2010 11:47:00 AM



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Item ID: D2444

Accept



Setup Start



Revision ID:

Stop



Item Name: Pip Pin Assembly

Start Date: 4/14/10 Start Qty: 10.00



Cust Item ID:

Required Date: 4/19/10 Req'd Qty: 10.00

Customer:

Reference:

Run Start



Approvals: Process Plan: 4 Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2444	Rev B

100 0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble D2444 as per Dwg D2444 Identify as D2444

*Handwritten signature* 10/05/05 (10)

110 QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*Handwritten: Subs/los*

*Handwritten: 410*

120 Identify as per dwg & Stock Location: 14 0.00



Packaging

Memo

0.00

Packaging

*Handwritten: 10-5-5 (10) SP*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Setup Start



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Item Name: Pip Pin Assembly

Start Date: 4/14/10 Start Qty: 10.00



Cust Item ID:

Required Date: 4/19/10 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/05 *[Signature]*

CZ 10/5/14

# Picklist Print

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Work Order ID: 57766



Parent Item: D2444



Parent Item Name: Pip Pin Assembly

Start Date: 4/14/10

Required Date: 4/19/10

Comments: IPP: C03.04.04 Reformat; Incorporated D2690-X KJ/RF

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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BLRS-002

Purchased

No

100

Each

3.0000

10.0000



Pip Pin

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST283

3

110820

3

100

Each

20.0000

10.0000

D2690-6

Manufactured

No



Lanyard Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST021

20

50665

20

*ES 10/05/05*  
*1114452 (7x)*

*ES 10/05/05*  
*10*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

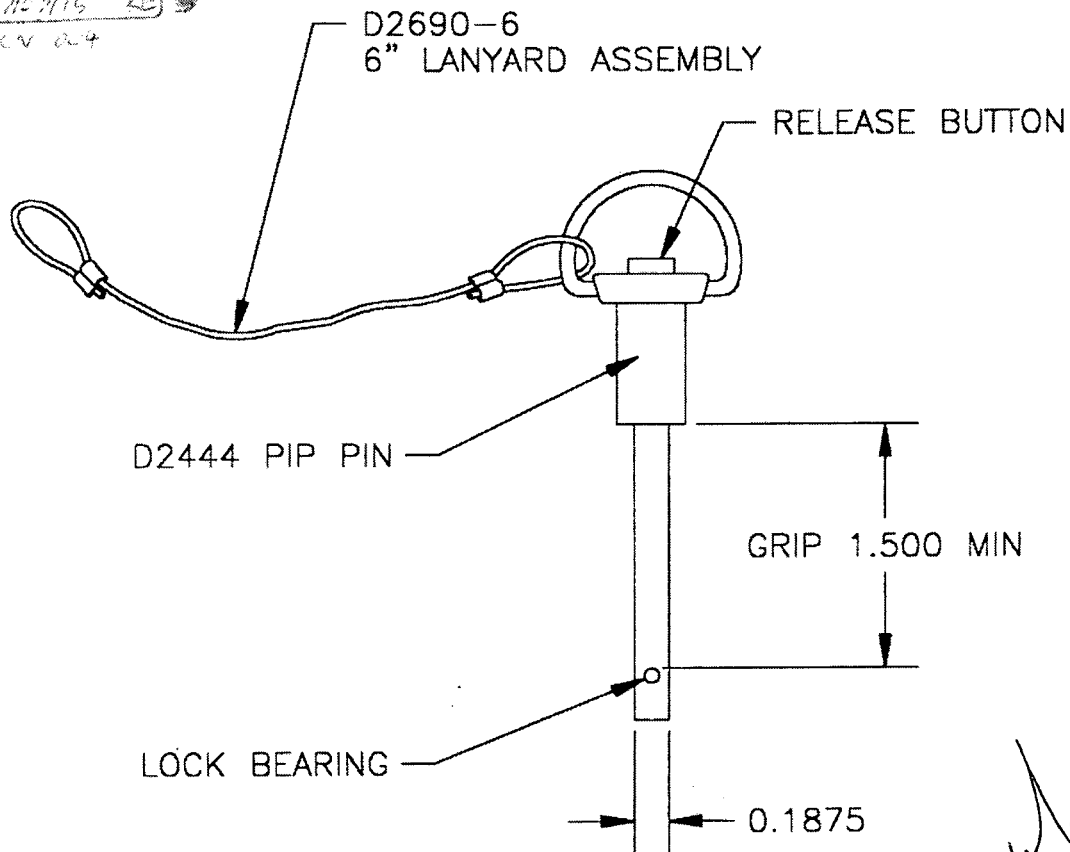


DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15		TITLE PIP PIN	SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

## SPECIFICATION CONTROL DRAWING

RELEASED  
07/10/15 KE

ELV 024



*[Handwritten signature]*  
57766

### LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

AVIBANK BLC3RC15S RING HANDLE  
AVIBANK BLC3B15S BUTTON HANDLE  
AVIBANK BLC3TA15S 'T' HANDLE  
AVIBANK BLC3LA15S 'L' HANDLE